

CONTROL DRAWING

minibend GR-XX

B

H+S Astrolab PART NUMBER	DIMENSION "L"	2.0 GHz		12.4 GHz		18.0 GHz		24.0 GHz	
		VSWR	IL, dB	VSWR	IL, dB	VSWR	IL, dB	VSWR	IL, dB
minibend GR-2.5	2.50 [63.5]	1.20:1	0.18	1.25:1	0.36	1.35:1	0.50	1.40:1	0.57
minibend GR-3	3.00 [76.2]	1.20:1	0.19	1.25:1	0.40	1.35:1	0.55	1.40:1	0.64
minibend GR-3.5	3.50 [88.9]	1.20:1	0.21	1.25:1	0.44	1.35:1	0.60	1.40:1	0.70
minibend GR-4	4.00 [101.6]	1.20:1	0.23	1.25:1	0.48	1.35:1	0.65	1.40:1	0.75
minibend GR-4.5	4.50 [114.3]	1.20:1	0.24	1.25:1	0.54	1.35:1	0.70	1.40:1	0.82
minibend GR-5	5.00 [127.0]	1.20:1	0.26	1.25:1	0.57	1.35:1	0.75	1.40:1	0.87
minibend GR-5.5	5.50 [139.7]	1.20:1	0.27	1.25:1	0.62	1.35:1	0.80	1.40:1	0.93
minibend GR-6	6.00 [152.4]	1.20:1	0.29	1.25:1	0.65	1.35:1	0.85	1.40:1	0.99
minibend GR-6.5	6.50 [165.1]	1.20:1	0.30	1.25:1	0.70	1.35:1	0.90	1.40:1	1.04
minibend GR-7	7.00 [177.8]	1.20:1	0.32	1.25:1	0.74	1.35:1	0.95	1.40:1	1.10
minibend GR-8	8.00 [203.2]	1.20:1	0.35	1.25:1	0.82	1.35:1	1.05	1.40:1	1.22
minibend GR-9	9.00 [228.6]	1.20:1	0.38	1.25:1	0.91	1.35:1	1.15	1.40:1	1.35
minibend GR-10	10.00 [254.0]	1.20:1	0.41	1.25:1	0.98	1.35:1	1.24	1.40:1	1.46
minibend GR-11	11.00 [279.4]	1.20:1	0.44	1.25:1	1.07	1.35:1	1.34	1.40:1	1.58
minibend GR-12	12.00 [304.8]	1.20:1	0.47	1.25:1	1.15	1.35:1	1.42	1.40:1	1.68
minibend GR-13	13.00 [330.2]	1.20:1	0.50	1.25:1	1.23	1.35:1	1.53	1.40:1	1.81
minibend GR-14	14.00 [355.6]	1.20:1	0.53	1.25:1	1.30	1.35:1	1.62	1.40:1	1.92
minibend GR-15	15.00 [381.0]	1.20:1	0.57	1.25:1	1.40	1.35:1	1.73	1.40:1	2.04
minibend GR-16	16.00 [406.4]	1.20:1	0.60	1.25:1	1.47	1.35:1	1.82	1.40:1	2.15
minibend GR-									

NOTES:

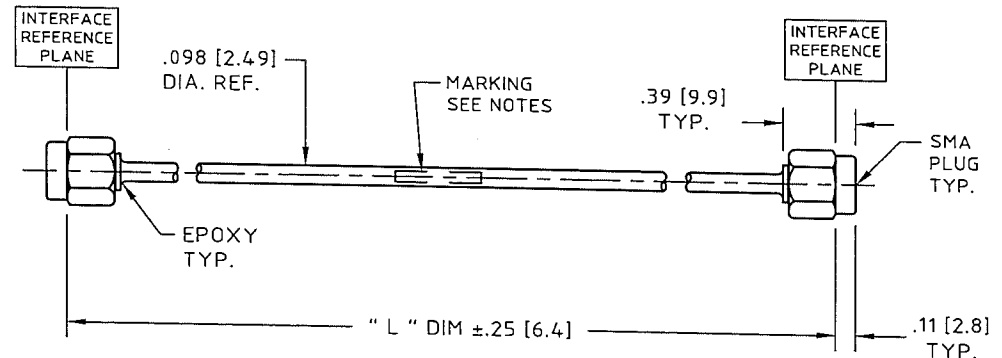
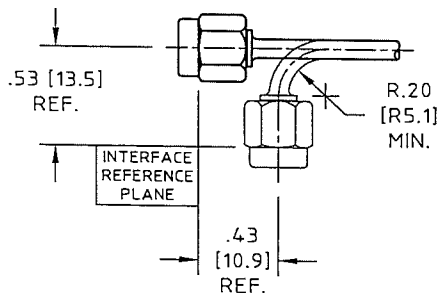
- DESCRIPTION,
CABLE ASSEMBLY, GOLD PLATED
SMA PLUG TO SMA PLUG,
minibend GR IS A RUGGEDIZED VERSION
OF THE STANDARD minibend "G" THAT IS
SUITABLE FOR COMPLEX, CONGESTED
INSTALLATIONS.
WHEN INSTALLED AND BEND AT THE MINIMUM
BEND RADIUS, minibend GR WILL TOLERATE
MULTIPLE ±90° ROTATIONS AT THE CABLE
CONNECTOR JUNCTION.
- CABLE,
COAXIAL CABLE H+S Astrolab P/N 32081E
MEETS OR EXCEEDS MIL-DTL-17
SEE H+S Astrolab CONTROL DRAWING
FOR MATERIALS AND FINISHES.
- CONNECTOR -A-, SMA PLUG:
H+S Astrolab P/N 29094GCR-32-81
IAW MIL-STD-348.
SEE H+S Astrolab CONTROL DRAWING
FOR MATERIALS AND FINISHES.
- CONNECTOR -B-, SMA PLUG:
SAME AS CONNECTOR -A-.

NOTES CONTINUED:

- MARKING APPROXIMATELY CENTERED DIRECTLY
ON CABLE AS FOLLOWS:
"minibend GR-XX YYWW"
WHERE "XX" DENOTES THE LENGTH OF THE CABLE
ASSEMBLY, AND "YYWW" THE DATE CODE.
NO MARKING ON CABLE ASSEMBLIES SHORTER
THAN 3.0"
MARKING ON PACKING ONLY.
- ELECTRICAL CHARACTERISTICS:
IMPEDANCE,
50.0 Ohms NOMINAL.
FREQUENCY, INSERTION LOSS
AND VSWR, SEE CHART.
- MECHANICAL:
OPERATING TEMPERATURE RANGE,
-55° C TO +125° C.
MECHANICAL PERFORMANCE,
GUARANTEED 25.0 LBS. [111.2 N]
PULL FORCE

ROHS 5/6 COMPLIANT

SHOWN BELOW IS TYPICAL INSTALLATION.



UNLESS OTHERWISE SPECIFIED
CONCENTRICITY .004 T.I.R.
CORNERS AND FILLETS .005
MAX. RADIUS OR CHAMFER.
SURFACE FINISH 63 RMS
MICROINCHES OR BETTER.

FRACTIONS	± 1/16
X	± .030
XX	± .015
XXX	± .005
ANGLES	± 1°
DO NOT SCALE DRAWING	

NAME	DATE	
PREP. EF	03/19/12	
ELEC. RF	03/19/12	
MECH. GSG	03/19/12	
Q.C.		

THIS DRAWING CONTAINS PATENTABLE AND PROPRIETARY INFORMATION. THE DESIGN CANNOT BE USED WITHOUT WRITTEN PERMISSION OF HUBER + SUHNER ASTROLAB.

TITLE
CABLE ASSEMBLY, GOLD PLATED, , SMA PLUG TO SMA PLUG, RUGGEDIZED

B	COMPANY LOGO UPDATE	01/15/13	ENG	APPROVED					
REV.	DESCRIPTION	DATE	BY	APPROVED	SCALE	CODE IDENT.	DWG NO.	REV	
					1:1	16301	minibend GR-XX	B	

THOS. TO BE IN ACCORD WITH U.S. DEPT. OF COM. SCREW THD. STDS. FOR FEDERAL SERVICES 1950 SUPL. TO HANDBOOK H 28.