

Quick-Fit plus connectors for ½" foam cables

Safety Instructions



Connector Types

	Straight cable plug	Right angle cable plug	Straight cable jack
N type	11_N-50-12-6...	16_N-50-12-6...	21_N-50-12-6...
4.3-10 type	11_4310-50-12-X/Y/Z6...	16_4310-50-12-X/Y/Z6...	21_4310-50-12-X/Y/Z6...
7/16 type	11_716-50-12-6...	16_716-50-12-6...	21_716-50-12-6...

Required Tools



Preparing tool
74_Z-0-12-18 with blade
units and chamfering tool

Remover 74_Z-0-12-24

Cordless-drill
Speed controlled

2x HEX-Spanner
AF 24 mm / 15-16 in

i Check appropriate blade unit

Green 74_Z-0-12-21
For jacket diameters > 16 mm
(e.g. HUBER+SUHNER Sucofeed)

Yellow 74_Z-0-12-20
For jacket diameters < 16 mm



1 Perform rough cut

If the cable must be cut for length, leave around 3" (7 cm) of cable beyond the expected connector cable entry point. Use a tube cutter in order to avoid shavings. Then straighten approx. 20" (500 mm) of the cable end.



2 Set START/END position

Make sure that the preparing tool is in the START/END position by rotating the left part of the tool clockwise or counter-clockwise.



3 Position tool

Slide the tool according the cable direction indicator on the cable until it is visible in the opening at least. Mind connector's cable entry reference on the tool.





4 Cut

- Hold preparing tool at the grip whilst keeping the foam cable in preferred axial position
- Turn the base tool manually or supported in clock wise direction until START/END position is reached again after about 14 turns



Quick-Fit plus connectors for 1/2" foam cables

<p>5 Eject cut sections</p> <p>a) Slide the preparing tool backwards away from the cable end b) Remove loose jacket outer conductor ring 1st c) Remove the tool from the cable</p>	
<p>6 Remove outer conductor, dielectric and centre conductor coating</p> <p>Use the removing tool and remove the outer conductor, the dielectric and the jacket by using the appropriate tool shape. Remove also the centre conductor coating if needed.</p>	
<p>7 Chamfer center conductor</p> <p>Chamfer the centre conductor by use of the chamfering tool until stop.</p>	
<p>8 Proper cable preparation</p> <p>Inspect the final condition of the stripped foam cable end carefully for following points:</p> <ul style="list-style-type: none">✓ All the cut sections should be clean cut✓ Corrugated outer conductor without deformation✓ Center conductor, straight aligned and without scratches on the entire surface and completely chamfered	
<p>9 Position connector</p> <p>a) Slide the connector onto latching CLICK position b) Verify the connector is proper settled by counter movement</p>	
<p>10 Fix connector</p> <p>Remove the red locking clip and torque the cable entry part (AF 24 mm / 15, 16 in) while keeping the connector body in stationary position until the positive stop.</p> <p>Proof torque: ≥ 17 Nm</p>	



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